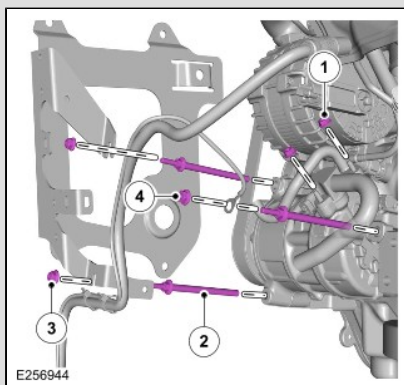


CLIMATE CONTROL (G2323705)

SPECIFICATIONS

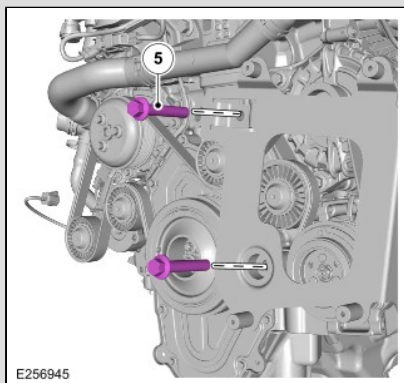
Torque Specifications

COMPONENT TORQUE LOCATION



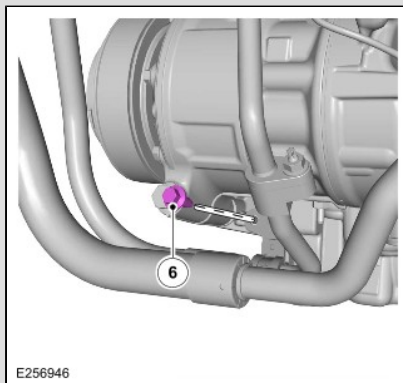
	DESCRIPTION	NM	LB-FT	LB-IN
1	Air Conditioning (A/C) pipe nut	9	-	80
2	A/C condenser bolt	25	18	-
3	Charge air cooler bracket nut	10	7	-
4	Ground cable nut	9	-	80

COMPONENT TORQUE LOCATION



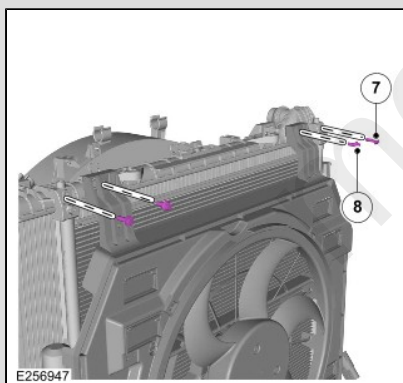
	DESCRIPTION	NM	LB-FT	LB-IN
5	Charge air cooler bracket bolt	40	29	-

COMPONENT TORQUE LOCATION



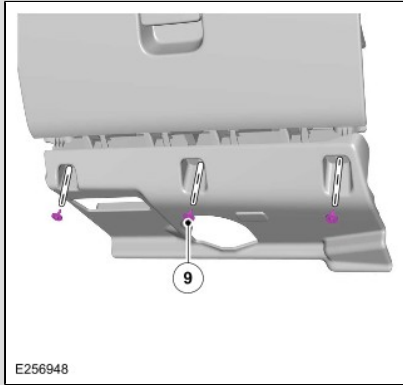
	DESCRIPTION	NM	LB-FT	LB-IN
6	A/C pipe bracket bolt	9	-	80

COMPONENT TORQUE LOCATION



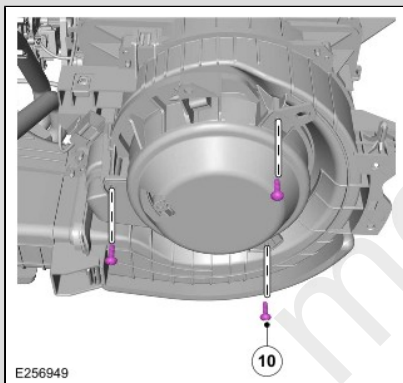
	DESCRIPTION	NM	LB-FT	LB-IN
7	A/C condenser bracket bolt	4.5	-	40
8	Front electric cooling fan bolt	7	-	62

COMPONENT TORQUE LOCATION



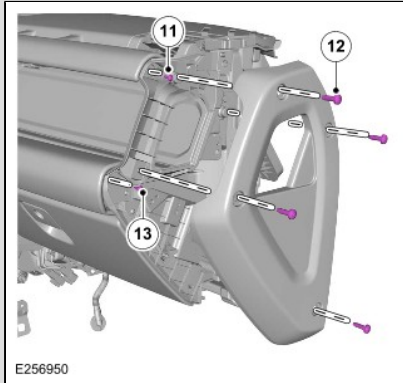
	DESCRIPTION	NM	LB-FT	LB-IN
9	Passenger side footwell trim panel screw	5	-	44

COMPONENT TORQUE LOCATION



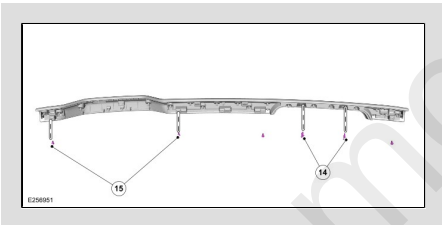
	DESCRIPTION	NM	LB-FT	LB-IN
10	Blower screw	1.2	-	11

COMPONENT TORQUE LOCATION



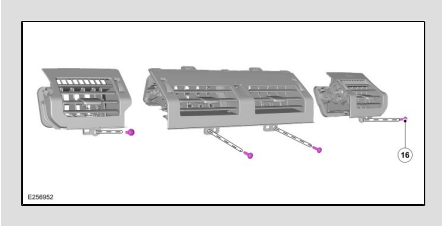
	DESCRIPTION	NM	LB-FT	LB-IN
11	Instrument panel upper surround trim side screw	1.7	-	15
12	Instrument panel side trim bolt	2.5	-	22
13	Instrument panel lower surround trim screw	1.7	-	15

COMPONENT TORQUE LOCATION



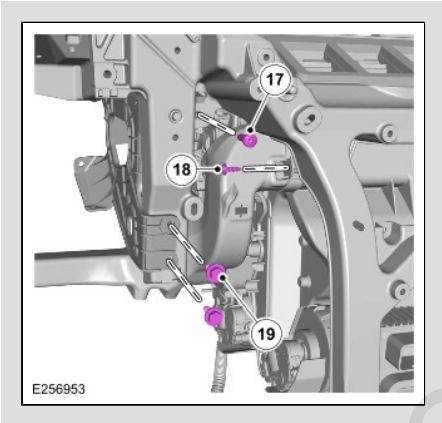
	DESCRIPTION	NM	LB-FT	LB-IN
14	Instrument panel upper surround trim bolt	1.7	-	15
15	Instrument panel upper surround trim screw	1.7	-	15

COMPONENT TORQUE LOCATION



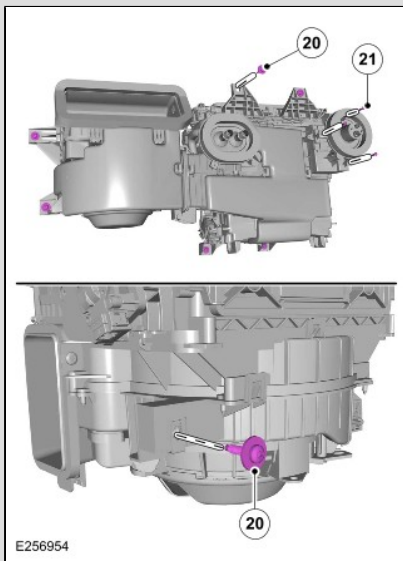
	DESCRIPTION	NM	LB-FT	LB-IN
16	Instrument panel vent screw	1.7	-	15

COMPONENT TORQUE LOCATION



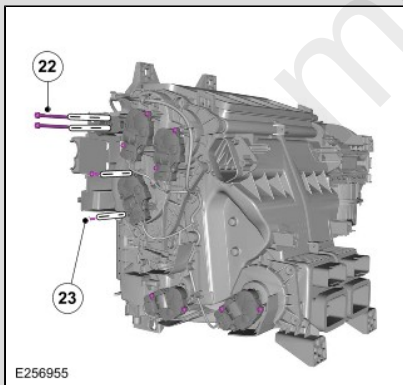
	DESCRIPTION	NM	LB-FT	LB-IN
17	Heating, Ventilation, and Air Conditioning (HVAC) control module bracket upper bolt	5	-	44
18	Front footwell air duct screw	1.2	-	11
19	HVAC control module bracket lower bolt	5	-	44

COMPONENT TORQUE LOCATION



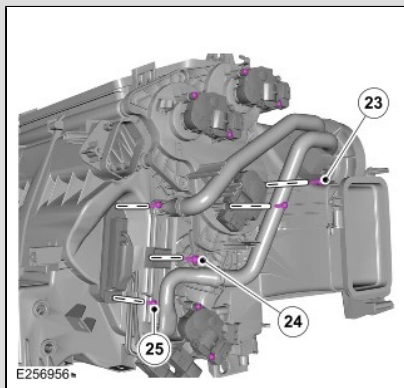
	DESCRIPTION	NM	LB-FT	LB-IN
20	Climate control assembly bolt	9	-	80
21	A/C pipe bracket screw	1.2	-	11

COMPONENT TORQUE LOCATION



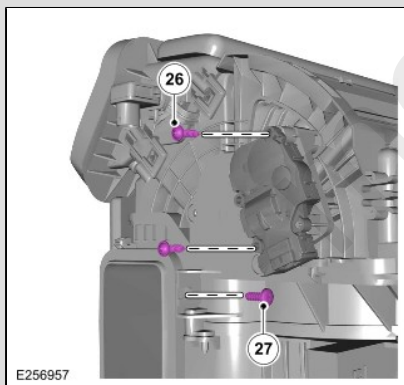
	DESCRIPTION	NM	LB-FT	LB-IN
22	Thermostatic Expansion Valve (TXV) bolt	4.5	-	40
23	Distribution motor screw	1.2	-	11

COMPONENT TORQUE LOCATION



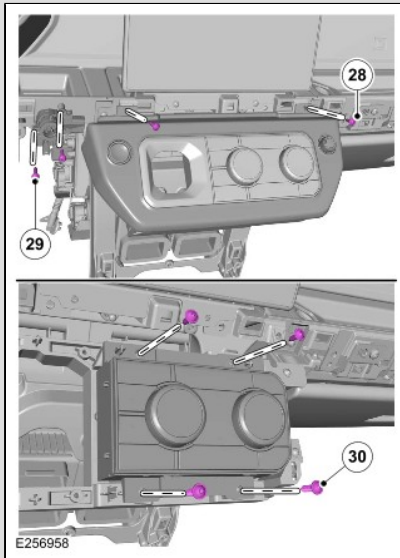
	DESCRIPTION	NM	LB-FT	LB-IN
23	Distribution motor screw	1.2	-	11
24	Heater core bracket screw	1.2	-	11
25	Electric booster heater screw	1.2	-	11

COMPONENT TORQUE LOCATION



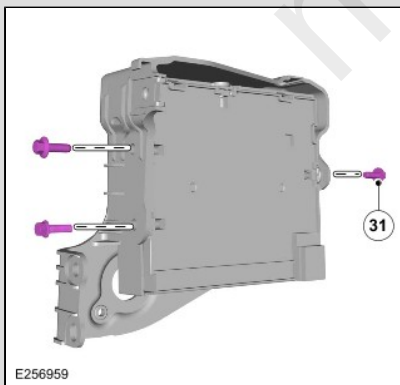
	DESCRIPTION	NM	LB-FT	LB-IN
26	Recirculation motor screw	1.2	-	11
27	Blower housing screw	1.2	-	11

COMPONENT TORQUE LOCATION



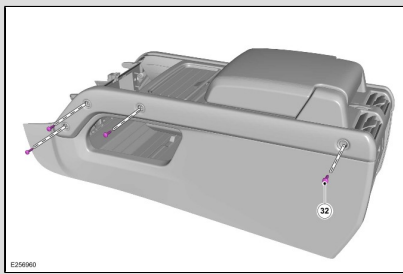
	DESCRIPTION	NM	LB-FT	LB-IN
28	Integrated Control Panel (ICP) trim panel screw	0.6	-	5
29	In-vehicle temperature sensor screw	1	-	9
30	ICP screw	1.7	-	15

COMPONENT TORQUE LOCATION



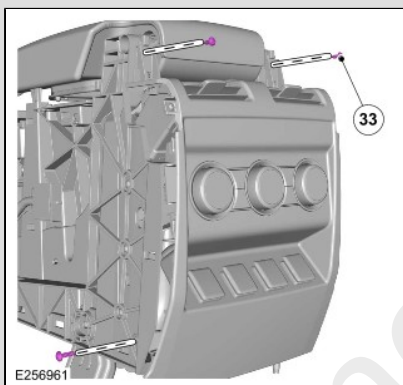
	DESCRIPTION	NM	LB-FT	LB-IN
31	HVAC control module bolt	1.9	-	17

COMPONENT TORQUE LOCATION



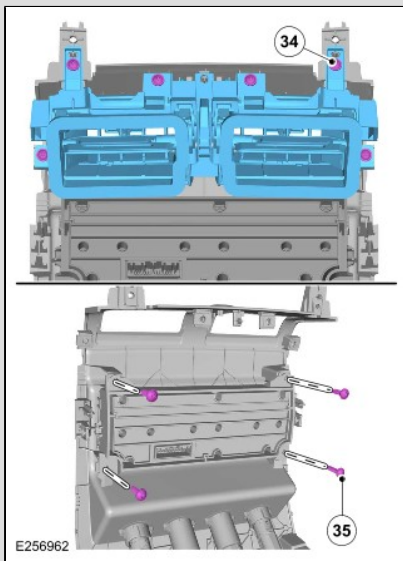
	DESCRIPTION	NM	LB-FT	LB-IN
32	Floor console side trim panel bolt	2.2	-	19

COMPONENT TORQUE LOCATION



	DESCRIPTION	NM	LB-FT	LB-IN
33	Floor console rear trim panel screw	1.2	-	11

COMPONENT TORQUE LOCATION



	DESCRIPTION	NM	LB-FT	LB-IN
34	Rear center air vent assembly screw	1.2	-	11
35	Rear Integrated Control Panel (FCIMB) screw	1.2	-	11

cmjjaGFyZG1vbnRvbjsyMDIwLTA5LTE3VDlyOjIzOjU0LjI1M1o7OTAuMTk5LjEyMS4xMTc7